

VERTICAL BENDING

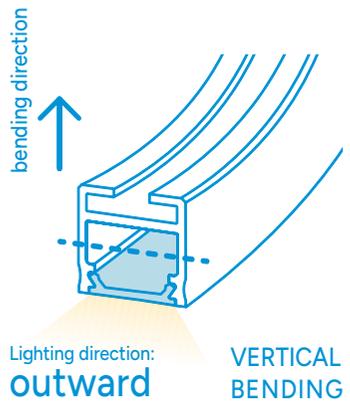
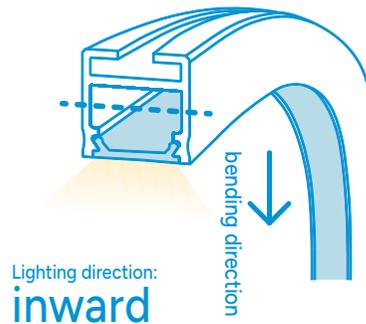


Table of minimum bending radius for LUMINES profiles

Profile	Type of bending	Lighting direction (position of the cover in the fixture)	FLEX cover	PMMA/PC cover
A	horizontal (transverse)	down	300	x
	vertical	inward	200	200
		outward	150	325
FLEXA	horizontal (transverse)	down	475	x
	vertical	inward	360	360
		outward	175	250
DUAL	horizontal (transverse)	down	900	x
	vertical	inward	x	225
		outward	x	300
DILED A	horizontal (transverse)	down	x	x
	vertical	inward	x	x
		outward	x	300
inFLEXA	horizontal (transverse)	down	475	x
	vertical	inward	350	350
		outward	150	150
atom	horizontal (transverse)	down	x	x
	vertical	inward	x	150
		outward	x	125

Minimum bending radius (mm) for the given cover. Tolerance: +/- 5%. Bent profiles are available only in a lacquered finish.